



**Annex B**  
**3W-80Xi**



## 1. SPARE PARTS

DISCRIPTION	ARTICLE NUMBER	UNIT
Velocity Stack - Medium	10.101.310	pcs
Crankshaft 3W 75i/80 Xi	20.001.163	pcs
Crankcase Kit 3W 80/85 Xi	20.001.665	pcs
Cylinder Assembly 3W 80Xi / 157XiB2	20.002.310	pcs
Piston Kit Ø 50mm	20.003.080	pcs
Pistonring Ø 50mm	20.003.270	pcs
Piston Pin 12 x 35mm	20.003.520	pair
Piston Pin Cerclip Ø 12mm	20.003.610	pcs
Cylinder 3W 80Xi / 157XiB2	20.003.910	pcs
Piston Pin Needle Bearing 12x16x13	20.004.880	pcs
Intake Housing 3W 60i / 70i / 75i / 80Xi / 85Xi	20.006.215	pcs
Carburettor Kit 3W 80Xi	20.006.712	pcs
Carburettor Arm	20.006.750	pcs
Fuel Elbow Connector 90°	20.006.760	pcs
Diaphragm Cover Assembly Tillotson HS / HT	20.006.770	pcs
Carburettor Needle H Tillotson HS 232	20.006.810	pcs
Carburettor Needle L Tillotson HS 232	20.006.811	pcs
Carburettor Needle H Tillotson HS 25	20.006.820	pcs
Carburettor Needle L Tillotson HS 25	20.006.821	pcs
Diaphragm Set Tillotson HS 25	20.007.008	pcs
Reed Carrier 3W 60i - 85Xi / 120 - 150iB2R	20.007.620	pcs
Reed 3W 60i / 70i / 75i / 80Xi / 85Xi / 120i / 140i / 150iB2R	20.007.720	pcs
Hub 3W 50i / 60i / 70i / 75i / 80i / 106iB2 / 110iB2 / 112ib4	20.008.510	pcs
Key 2x3,7mm	20.008.600	pcs
Prop Disk 3W 42i - 112iB4	20.008.710	pcs
Prop centre bolt 3W 42i/56iB2 - 212iB4	20.008.820	pcs
Cylinder Gasket 3W 80Xi / 85Xi / 157XiB2 / 170Xib2	20.015.060	pcs
Carburettor Gasket Tillotson HS 25 / HS 222	20.015.210	pcs
Exhaust Gasket Gr. 3	20.015.820	pcs
Engine sticker 3W 80Xi	20.100.130	pcs
M5 * 50 Cylinder head hexagon socket screw	60.000.230	pcs
ball bearing 6201 LLU C3	60.015.080	pcs
ball bearing 6202 LLU C3	60.015.090	pcs
ball bearing 6203 LLU C3	60.015.100	pcs
Single ignition IIS, 35cm	20.010.153	pcs
Pick up sensor IIS, 30 cm	20.010.435	pcs
Magnet 3 mm red	20.010.510	pcs
Magnet 3 mm green	20.010.520	pcs